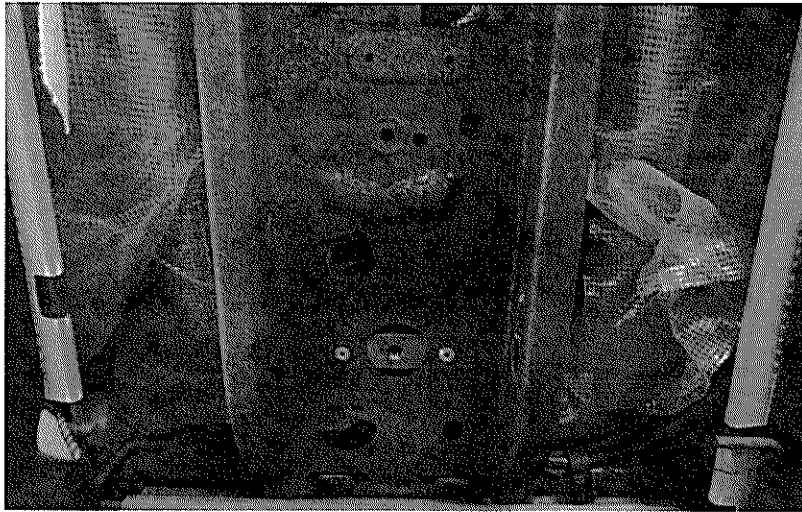


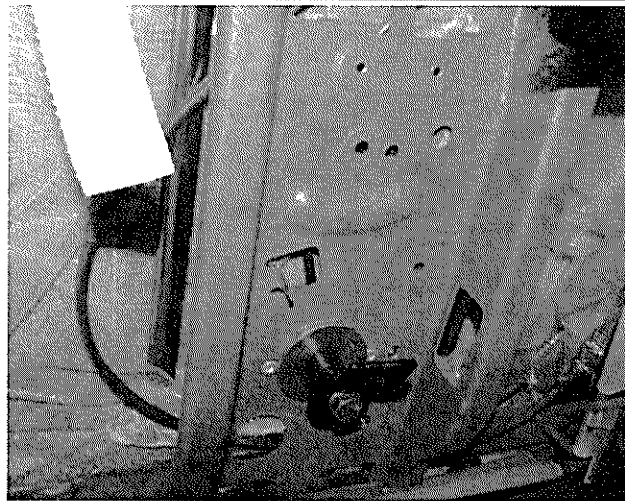
ADR 34/01	Child Restraint Anchorages and Child Restraint Anchor Fittings		Document Reference: PRADO34WIA
Vehicle:	Toyota Prado 150 Series	Category:	MC
		TFI I.D.	T3733
Country of Origin:	Japan	Compliance Method:	Full Evidence
Supporting documents:	Test Report:	PRADO34TRA	
	SE Form:		

Work Procedure

1. Obtain following items for each of the 2 seat mounted CRA position.
 - a. Klippan CRA kit (PN: 5111144EIE)
 - b. A106 5/16" UNC CRA anchor plate (PN: A106)
 - c. 1x 5/16" x 40mm length UNC grade 8 bolt
 - d. 1x 5/16" split washer
 - e. 1x M8 x 45mm x 2mm washer
 - f. 2x 4.5x16mm rivets
 - g. 3x 10mm CRA spacer
 - h. 1x 5mm CRA spacer
2. Remove seat trim to reveal seat structure
3. Drill two holes in seat back frame structure and rivet CRA anchor plate in position as shown in photo below
4. Install Klippan CRA attachment to CRA anchor plate with washer, 2x 10mm spacer, with 5/16" x 2 1/4" grade 8 bolt and spring washer to suit. Ensure thread fully engages CRA backing plate.
5. Modify and reinstall seat back trim.
6. Install A101 cover into trim.



Install CRA Plate as shown above



CRA plate mounted through center of existing hole in seat back frame.

	A	B	C	D
1	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	1	M8 x 45 x 2mm washer		1
3	2	10mm spacer		2
4	3	S-14 bolt		1
5	4	S-14 split washer		1
6	5	A104 PLATE		1
7	6	CRA		1

